

Przykład\_13 / PLC\_1 [CPU 1215C DC/DC/DC] / Program blocks

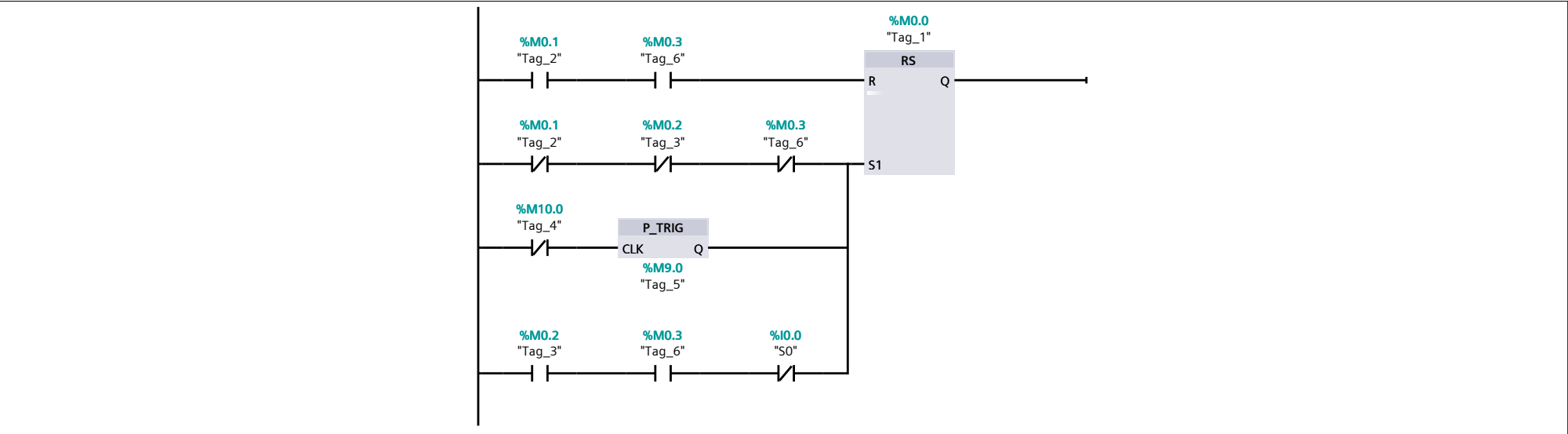
Main [OB1]

Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main			
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

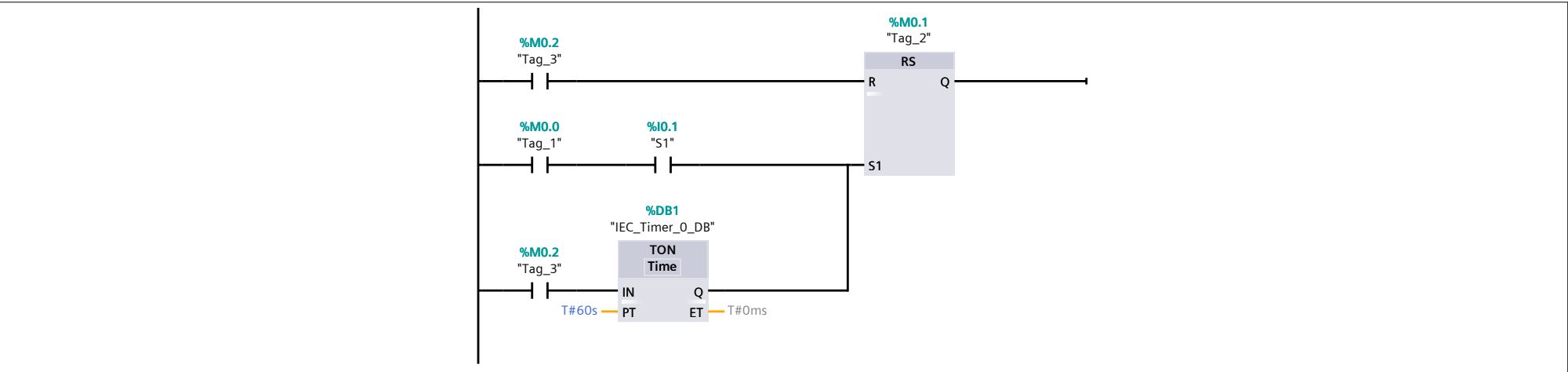
Network 1:

KROK 0



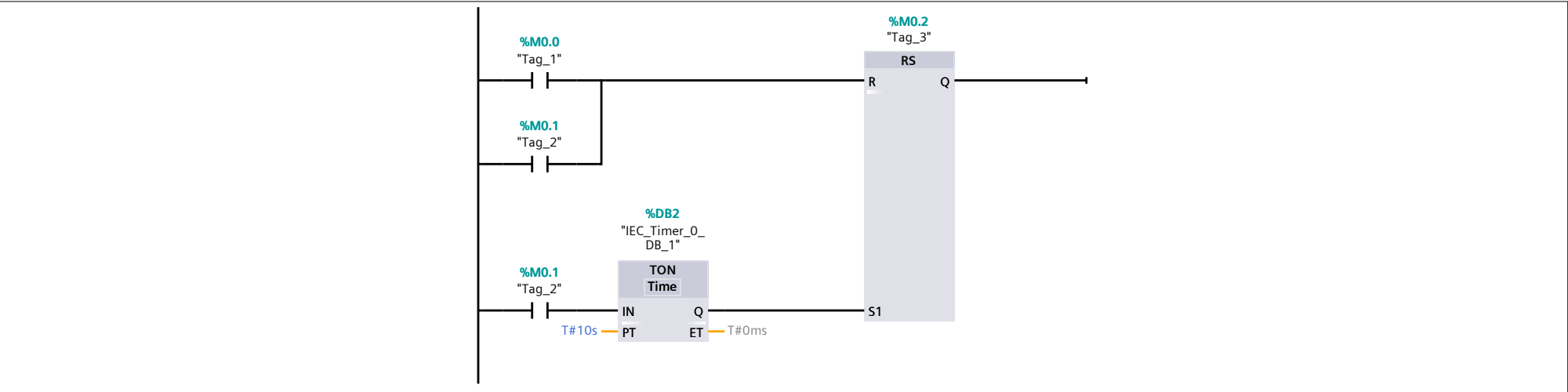
Network 2:

KROK 1



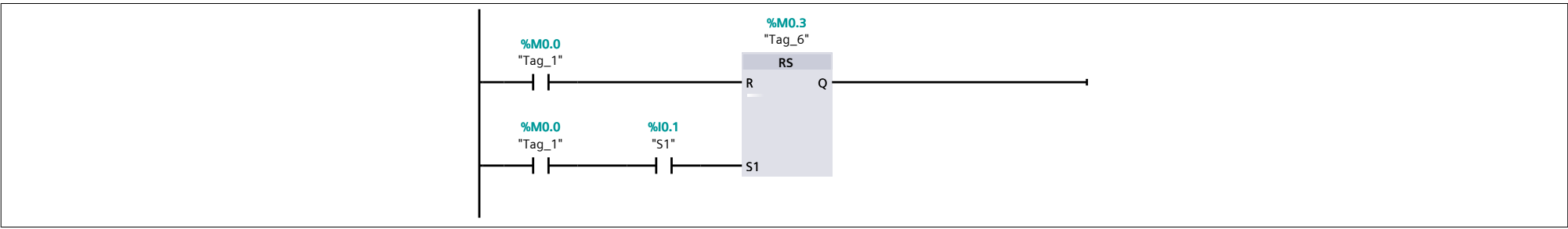
Network 3:

KROK 2



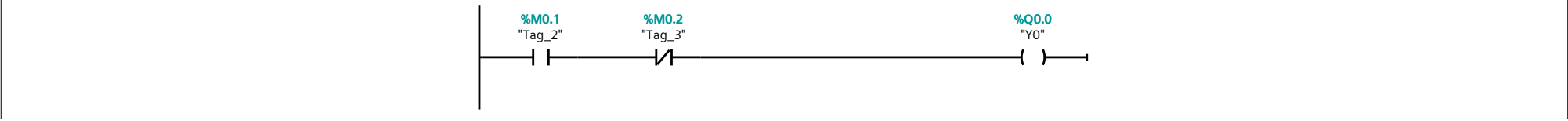
Network 4:

KROK 3



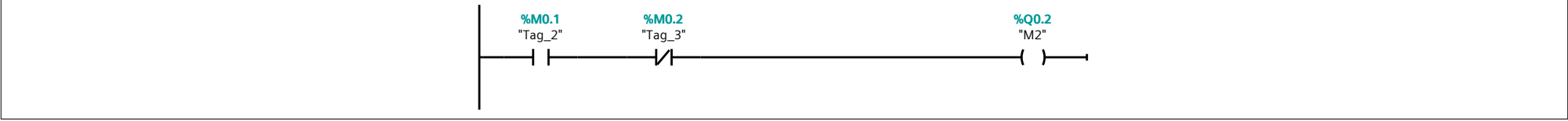
## Network 5: Elektrozawór Y0 systemu olejania

AKTYWACJA WYJŚCIA %Q0.0



## Network 6: Silnik M2

AKTYWACJA WYJŚCIA %Q0.2



## Network 7: Silnik M1 przekładni zębatej

AKTYWACJA WYJŚCIA %Q0.1

